

**PRODUCT NAME: ACETYLENE****1. Chemical Product and Company Identification**

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**PRODUCT NAME:** ACETYLENE**CHEMICAL NAME:** Acetylene**2. Composition, Information on Ingredients**

Ingredient	% Volume	TLV-ACGIH <sup>2</sup>
Acetylene FORMULA: C <sub>2</sub> H <sub>2</sub>	98.0 to 99.6%	Simple Asphyxiant

**3. Hazards Identification****EMERGENCY OVERVIEW**

Simple Asphyxiant. This product does not contain oxygen and may cause asphyxia if released in a confined area. Maintain oxygen levels above 19.5%. May cause anesthetic effects. Highly flammable under pressure. Spontaneously combustible in air at pressures above 15 psig. Acetylene liquid is shock sensitive.

**ROUTE OF ENTRY:**

Skin Contact <b>No</b>	Skin Absorption <b>No</b>	Eye Contact <b>No</b>	Inhalation <b>Yes</b>	Ingestion <b>No</b>
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**HEALTH EFFECTS:**

Exposure Limits: Yes  
 Irritant: Yes  
 Sensitization: No  
 Teratogen: No  
 Reproductive Hazard: No  
 Mutagen: No  
 Synergistic Effects: None Reported

**EYE EFFECTS:**

None known since product is a gas at room temperature. Contact of liquid acetylene with the eyes may cause temporary irritation.

**SKIN EFFECTS:**

Skin effects are not likely. Contact with liquid acetylene may cause irritation and dermatitis upon repeated exposures.

**INGESTION EFFECTS:**

Ingestion is unlikely, since acetylene is a gas at room temperature.

**PRODUCT NAME: ACETYLENE****INHALATION EFFECTS:**

Acetylene is an Asphyxiant and may cause anesthetic effects at high concentrations. High concentrations may exclude an adequate supply of oxygen to the lungs. Effects of oxygen deficiency resulting from simple Asphyxiant may include: rapid breathing, diminished mental alertness, impaired muscular coordination, and faulty judgment, depression of all sensations, emotional instability, and fatigue. As asphyxiation progresses, nausea, vomiting, prostration, and loss of consciousness may result, eventually leading to convulsions, coma, and death.

Under normal operating conditions, acetone is not released from the cylinder. However, if the cylinder is overcharged with acetone or acetylene, acetone may occasionally "spit" out. Acetone is primarily a central nervous system toxin causing headache, nausea, dizziness, vomiting and fatigue. Moderate concentrations may cause respiratory irritation.

**4. First Aid Measures****EYES:**

None normally required. Consult a physician if direct contact with pressurized material occurs. Immediately flush with low pressure, cool water for at least 15 minutes, opening eyelids to ensure flushing. Get medical attention.

**SKIN:**

Wash affected areas with soap and warm water. If irritation develops, seek medical attention.

**INGESTION:**

None normally required.

**INHALATION:**

PROMPT MEDICAL ATTENTION IS MANDATORY IN ALL CASES OF OVEREXPOSURE. PERSONNEL SHOULD BE EQUIPPED WITH SELF-CONTAINED BREATHING APPARATUS. Victims should be assisted to an uncontaminated area and inhale fresh air. Quick removal from the contaminated area is most important. If breathing has stopped administer artificial resuscitation and supplemental oxygen. Further treatment should be symptomatic and supportive. Keep victim warm and quiet.

**5. Fire Fighting Measures**

Conditions of Flammability	Flash Point	Method
Flammable	Not available	Not applicable
Auto-ignition Temperature	LEL %	UEL %
	2.2	80 to 85*
Hazardous combustion products	Sensitivity to mechanical shock	Sensitivity to static discharge
Carbon monoxide, carbon dioxide	Not available	Not available

**FIRE AND EXPLOSION HAZARDS:**

\* Pure acetylene can ignite by decomposition above 15 psig; therefore, the UEL is 100% if the ignition source is of sufficient intensity.

GASEOUS ACETYLENE IS SPONTANEOUSLY COMBUSTIBLE IN AIR AT PRESSURE ABOVE 15 PSI (207 kPa.). It requires very low ignition energy so that fires which have been extinguished without stopping the flow of gas can easily reignite with possible explosive force. Acetylene has a density very similar to that of air so when leaking it does not readily dissipate. Gas may travel to a source of ignition and flash back.

Fires involving acetylene occur occasionally at fusible metal pressure relief plugs at the tops and bottoms of cylinders, commonly due to hot metal or slag being dropped on the fusible plugs. When the fusible plug

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Releases a large volume of acetylene will rush out, creating a "roaring" sound. The flame may extend a foot or two away from the cylinder until the pressure is reduced. In some cases, the other end of the cylinder may develop a coating of frost.

**EXTINGUISHING MEDIA:**

Carbon dioxide, dry chemical.

**FIRE FIGHTING INSTRUCTIONS:**

**WARNING: ALWAYS EXTINGUISH A FIRE BEFORE CLOSING THE CYLINDER VALVE.** If the flame is small from the fusible plug or valve stem, try to put it out. Wear SCBA and fully protective clothing for fire fighting. If the fire is allowed to keep burning it is likely that the fusible plug will melt and result in a large release of acetylene. A glove or heavy cloth or any wet material slapped on the flame will frequently extinguish it.

If the flame is large, burning from a fusible plug, **DO NOT** try to put it out unless the cylinder is outdoors or in a very well-ventilated area free from sources of ignition. Usually it is very difficult to extinguish large fires because the escaping acetylene may be reignited by adjacent ignition sources, thereby possibly creating a confined space explosion. Keep containers cool with water spray.

**6. Accidental Release Measures**

Evacuate all personnel from affected areas. Isolate the area for over 1/2 mile in all directions in the event of leakage of a tank, rail car or tank truck. Use appropriate protective equipment.

If possible to do safely, shut off ignition sources and stop the leak by closing the valve. For small leaks, cylinders may be moved to an area outdoors and away from any source of ignition. Circumstances which, it is advisable to attempt removal of the cylinder are when cylinders are in close proximity to other compressed gases, when highly flammable materials or hazardous materials are in the vicinity of the acetylene cylinder(s), or where protection of the building is unusually difficult and spreading of a fire may produce a major loss of life or property. When the cylinder is removed, it may be hosed down with water to keep it cool. Open valve slowly to let the acetylene escape. Tag the cylinder with "WARNING - Leaking Flammable Gas". Close valve when empty.

Equipment, be certain to purge piping with inert gas prior to attempting repairs. If leak is in container or container valve, contact the appropriate Person in **Linde Gas Middle East LLC**

**7. Handling and Storage****Electrical Classification:**

Class 1, Group A.

Acetylene is shipped in a cylinder packed with a porous mass material, and a liquid solvent, commonly acetone. Acetylene is dissolved in the acetone solution and dispersed throughout the porous medium. When the valve of a charged acetylene cylinder is opened, the acetylene comes out of solution and passes out in the gaseous form.

**IT IS CRUCIAL THAT FUSE PLUGS IN THE TOPS AND BOTTOMS OF ALL ACETYLENE CYLINDERS BE THOROUGHLY INSPECTED WHENEVER HANDLED. REMOVE AND QUARANTINE IN A SAFE LOCATION ANY DEFECTIVE CYLINDER.**

Post "NO SMOKING OR OPEN FLAMES" signs in the storage area or use area. There should be no sources of ignition in the storage or use area.

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Use only in well-ventilated areas. Stationary customer site vessels should be operated in accordance with the Operation of these vessels. If there is a malfunction or other type of operations problem with the vessel, contact **LGME** immediately for assistance.

Protect cylinders from physical damage. Store in cool, dry, well-ventilated area away from heavily trafficked areas and emergency exits. **DO NOT** allow the temperature where cylinders are stored to exceed 125 o F (52 o C). Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Full and empty cylinders should be segregated. Use a "first in-first out" inventory system to prevent full cylinders from being stored for excessive periods of time.

Valve protection caps must remain in place unless container is secured with valve outlet piping to use point. Close valve after each use and when the container is empty. Do not drag, slide or roll cylinders on their sides. Use a suitable hand truck for container movement. Use a pressure reducing regulator when connecting container to piping or systems. Do not use gas directly from container. Do not heat container by any means to increase the discharge rate of product from the container.

Never attempt to repair or alter cylinders. Never tamper with pressure relief devices or fusible plugs. Under no circumstances allow a torch flame to contact the fusible plug. While welding, avoid contact of the cylinder welding equipment or electrical circuits. If rough handling or other occurrences should cause any fusible plug to leak, move the cylinder to an open space well away from an possible source of a sign on the cylinder warning of "Leaking Flammable Gas".

Unless oxygen and acetylene are separated, there should be a non-combustible partition of at least 5 ft high with a fire resistance rating of one-half hour between cylinders. In the U.S. cylinders stored inside a building near user locations must be limited to a total capacity of 2500 ft<sup>3</sup> of gas, exclusive of in-use or attached for use cylinders.

Do not store cylinders on their side. This makes the acetylene less stable and less safe, and increases the likelihood of solvent loss and resultant decomposition.

**8. Exposure Controls, Personal Protection****EXPOSURE LIMITS<sup>1</sup>:**

Ingredient	% Volume	TLV-ACGIH <sup>2</sup>
Acetylene FORMULA: C <sub>2</sub> H <sub>2</sub>	98 to 99.6%	Simple Asphyxiant

**ENGINEERING CONTROLS:**

Provide general room ventilation and local exhaust to prevent accumulation above the exposure limit and to maintain oxygen levels above 19.5%. Mechanical ventilation should be designed in accordance with electrical codes.

**EYE/FACE PROTECTION:**

Safety goggles or glasses as appropriate for the job.

**SKIN PROTECTION:**

PVC or rubber in laboratory as required for cutting and welding.

**RESPIRATORY PROTECTION:**

Positive pressure air line with full-face mask and escape bottle or self-contained breathing apparatus should be available for emergency use.

**OTHER/GENERAL PROTECTION:**

Safety shoes.

**PRODUCT NAME: ACETYLENE****9. Physical and Chemical Properties**

PARAMETER	VALUE	UNITS
Physical state (gas, liquid, solid)	: Gas	
Vapor pressure	: 635 psi	
Vapor density (Air = 1)	: Not Available	
Evaporation point	: Not Available	
Boiling point	: -118.8	
	: -83.8	
Freezing point	: -113	
	: -80.6	
pH	: Not Available	
Specific gravity	: 0.906	
Oil/water partition coefficient	: Not Available	
Solubility (H <sub>2</sub> O)	: Soluble	
Odor threshold	: Not Available	
Odor and appearance	: Pure acetylene has an ethereal odor. Commercial (carbide) acetylene Has a distinctive garlic-like odor; a colorless gas.	

**10. Stability and Reactivity****STABILITY:**

Unstable - shock sensitive in the liquid state. Do not allow free gas (outside of cylinder) to exceed 15 psig. Do not expose cylinders to sudden shock or heat. Acetylene will decompose violently with cylinder failure.

**INCOMPATIBLE MATERIALS:**

Oxygen and other oxidizers including all halogens and halogen compounds. Forms explosive acetylides compounds with copper, mercury, silver, brasses containing >66% copper and brazing materials containing silver or copper.

**HAZARDOUS DECOMPOSITION PRODUCTS:**

Acetylene decomposes at high pressure to its constituent elements of carbon and hydrogen. Carbon monoxide may be produced from burning.

Under certain conditions, acetylene forms readily explosive acetylides compounds when in contact with copper, silver and mercury. Therefore, use of acetylene and these metals, or their salts, compounds and high concentration alloys should be avoided.

The presence of moisture, certain acids or alkaline materials tends to enhance the formation of copper acetylides.

**HAZARDOUS POLYMERIZATION:**

Temperatures as low sufficient to initiate a polymerization reaction. The hazard here is that the polymerization normally liberates heat and may, therefore, lead to ignition and decomposition of acetylene if conditions permit.

**11. Toxicological Information**

Low concentrations (10-20% in air) cause symptoms similar to that of being intoxicated. As a narcotic gas or intoxicant, it causes hypercapnia (an excessive amount of carbon dioxide in the blood). Repeated exposures to tolerable levels have not shown deleterious effects.

TC<sub>LO</sub>, human - Inhalation of 20 ppb inhaled has been shown to cause headache and dyspnea.



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Do not attempt to dispose of residual waste or unused quantities. Return in the shipping container PROPERLY LABELED, WITH ANY VALVE OUTLET PLUGS OR CAPS SECURED AND VALVE PROTECTION CAP IN PLACE to **Linde Gas Middle East LLC** Gases or authorized distributor for proper disposal.

**13. Transport Information**

<b>Parameter</b>	<b>United States DOT</b>
Proper Shipping Name	Acetylene, dissolved
Hazard Class	2.1
Identification Number	UN 1001
Shipping Label	Flammable Gas

**14. Regulatory Information****U.S. FEDERAL REGULATORY INFORMATION**

Acetone is regulated as a Hazardous Substance.

**15. Hazard Classes**

Acute Health Hazard  
Fire Hazard  
Sudden Release of Pressure Hazard  
Reactivity Hazard

**16. Other Information**

Compressed gas cylinders shall not be refilled without the express written permission of the owner. Shipment of a compressed gas cylinder which has not been filled by the owner or with his (written) consent is a violation of transportation regulations.

**DISCLAIMER OF EXPRESSED AND IMPLIED WARRANTIES:**

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